

Rev. 9-09 Shaded area indicates changes

Mueller 200 Series Clamps

The stainless steel 200 Series Pipe-Saver Clamp comes in 3", 6", 9", 12", and 18" lengths, in single section to fit 1/2" - 8" standard steel pipe, and in two sections to fit 10" - 24" standard steel pipe. Cemented-in gaskets are available with a choice of smooth or gridded surfaces.

A clamp is also available with a separate cone gasket to close holes or deep pits. High carbon steel bolts with corrosion-resistant plating are standard; stainless steel bolts optional.

The stainless steel 200 Series Pipe-Saver Clamp

- Repair holes
- Repair splits
- Heavy bolt shoulders prevent turning in lug.
- Steel bolt has rolled, spin-fit threads to speed installation.
- Heavy, hex nut provides more thread contact for greater strength.
- Type 304L stainless steel band
- Ductile iron lugs are shaped to provide uniform clamping pressure on pipe.
- Maximum water working pressure for properly installed clamps with nuts tightened to 500 inch-pounds torque*: 1/2"-4" 350 psig (2400 kPa/24 barg); 6"-8" 200 psig (1375 kPa/13 barg); 10"-12" 150 psig; 14"-16" 100 psig (700 kPa/7 barg), 18" - 24" 60 psig (425 kPa/4 barg).



**IMPORTANT: MUELLER PIPE REPAIR CLAMPS have demonstrated their capability to seal against water pressures commonly encountered in distribution systems. Smaller diameter clamps of a given design can seal against higher pressures than larger ones. In addition, the pressure that a clamp can contain is effected by the torque applied to the bolts, the uniformity of bolt tightening (when there is more than one bolt), as well as the type and extent of pipe damage, surface condition of the pipe, environmental conditions, and installation workmanship.*
