

Rev. 8-04 Shaded area indicates changes

Typical MINI-BAND Clamp



Style number 230

Mueller 230 Series Mini-Band Pipe Repair Clamps - for 1/2" through 2" rigid copper, steel and PVC pipe.

To specify the catalog number, use the charts to select the following information for the desired clamp:

1. Style number 230 (change "0" to "1" for stainless steel bolt option)
2. Length: "03" for 3" or "06" for 6"
3. Size number (from chart below)

Example:

The catalog number for a 230 Style clamp, 6" long for 1" rigid copper pipe, with the stainless steel bolt option is 231-06-0113

Clamp style number	Clamp length	Clamp size number
231	06	0113

Nominal pipe size	Clamp size number	Pipe O.D.	
		Standard steel, PVC	Type "K" copper
1/2"	0063	-	0.625
	0084	0.840	-
3/4"	0088	-	0.875
	0105	1.050	-
1"	0113	-	1.125
	0132	1.315	-
1-1/4"	0138	-	1.375
	0166	1.660	-
1-1/2"	0163	-	1.625
	0190	1.900	-
2"	0213	-	2.125
	0238	2.375	-



Clamp size	Bolt size	Part numbers	
		Corrosion resistive plating	Stainless steel
1/2"-1"	3/8" x 3"	584534	513363
1-1/4", 1-1/2"	3/8" x 3-1/2"	584535	513364
2"-5"	7/16" x 4"	584537	513366
6"-24"	7/16" x 5"	584538	513367

IMPORTANT: MUELLER PIPE REPAIR CLAMPS have demonstrated their capability to seal against water pressures commonly encountered in distribution systems. Smaller diameter clamps of a given design can seal against higher pressures than larger ones. In addition, the pressure that a clamp can contain is effected by the torque applied to the bolts, the uniformity of bolt tightening (when there is more than one bolt), as well as the type and extent of pipe damage, surface condition of the pipe, environmental conditions, and installation workmanship.