

Rev. 2-15 Shaded area indicates changes

MUELLER® Drilling and Tapping Machine equipment required to install corporation having MUELLER Pack Joint Connection outlets

Valve size (nominal) (If two numbers: Inlet x Outlet)	3/4" CTS	IPS, PE, & PVC	3/4"x1" CTS	IPS, PE, & PVC	1" CTS	IPS, PE, & PVC	1-1/2" CTS	IPS & PE	IPS & PVC	2" CTS	IPS & PE	IPS & PVC
Combined drill and tap size - see section 1 for part numbers	3/4"				1"		1-1/2"			2"		
B-101/B-100 inserting tool	680600	-	680601	680601	-	-	-	-	-	-	-	-
A-3 inserting tool	-	-	-	-	680601	-	680421	-	-	680422	-	-
Maximum allowable size drill or shell cutter - see section 2 for part numbers	AWWA I.P.	11/16"	-	11/16"	-	7/8"	-	1-7/16"	1-7/16"	-	1-3/4"	1-3/4"
	CC (AWWA taper)	11/16"	-	11/16"	-	15/16"	-	1-7/16"	1-7/16"	-	1-15/16"	1-15/16"
Mega-Cut™/E-5 machine adapter nipple	52019	508919	36750	682256	36750	682256	501949	508199**	682257	508199	682258	682258
D-5 machine adapter nipple	37902	508917	37903	682259	37903	682259	507644	507645**	682033	507645	682034	682034
Tru-Cut/PL-2 machine adapter nipple for use on 1.125" max. wall PVC	507632	509050	507633	-	507633	-	-	-	-	-	-	-

* Ball and ORI-CORP® Corporation valves IP and CC inlet: 1-7/8" maximum. ** Adapter is also used or 2" CTS 110

Tubeing, pipe and liners used with MUELLER Pack Joint Connection

Nominal size of connection	Material*	Tubeing or pipe O.D. range - inches	Tubeing or pipe wall thickness range - inches	Tubeing or pipe I.D. range - inches	Liner part number
3/4" CTS	Type "K" copper	0.872 - 0.878	0.061 - 0.069	-	-
	Polyethylene	0.871 - 0.879	0.097 - 0.107	0.657 - 0.685	528704
1" CTS	Type "K" copper	1.121 - 1.129	0.061 - 0.069	-	-
	Polyethylene	1.120 - 1.130	0.125 - 0.137	0.846 - 0.880	528705
1-1/2" CTS	Type "K" copper	1.621 - 1.630	0.067 - 0.077	-	-
	Polyethylene	1.619 - 1.631	0.181 - 0.199	1.221 - 1.269	528706
2" CTS	Type "K" copper	2.120 - 2.130	0.076 - 0.090	-	-
	Polyethylene	2.119 - 2.131	0.236 - 0.260	1.599 - 1.659	528707
3/4" IPS	Polyethylene	1.045 - 1.110	0.118 - 0.138	0.809 - 0.834	505141
	3/4" Sch. 40 PVC	1.046 - 1.054	0.113 - 0.133	0.780 - 0.828	509759
	3/4" Sch. 80 PVC	1.046 - 1.054	0.154 - 0.174	0.698 - 0.746	509760
1" IPS	Polyethylene	1.329 - 1.399	0.150 - 0.170	1.029 - 1.059	505142
	1" Sch. 40 PVC	1.310 - 1.320	0.133 - 0.153	-	-
	1" Sch. 80 PVC	1.310 - 1.320	0.179 - 0.200	-	-
1-1/4" IPS	Polyethylene	1.754 - 1.832	0.197 - 0.221	1.360 - 1.390	312787
1-1/2" IPS	Polyethylene	2.05 - 2.141	0.230 - 0.258	1.590 - 1.625	529116
	1-1/2" Sch. 40 PVC	1.894 - 1.906	0.145 - 0.165	-	-
	1-1/2" Sch. 80 PVC	1.894 - 1.906	0.200 - 0.224	-	-
2" IPS	Polyethylene	2.637 - 2.742	0.295 - 0.330	2.047 - 2.082	529117
	2" Sch. 40 PVC	2.369 - 2.381	0.154 - 0.174	-	-
	2" Sch. 80 PVC	2.369 - 2.381	0.218 - 0.244	-	-

*Type "K" soft copper tubeing per ASTM B88; CTS polyethylene (PE) per ASTM D-2737 - SDR-9; IPS polyethylene (PE) per ASTM D-2239 - PE SIDR-7; IPS polyvinylchloride (PVC) per ASTM D1785



Liner

Liners used with MUELLER PVC Pack Joint Connection for OD Controlled PE Pipe

Nominal size of connection	Material	Tubeing or pipe O.D. range - inches	Tubeing or pipe I.D. range - inches	Length - inches	Liner part number
3/4" IPS	IPS PE OD controlled DR-9	1.046 - 1.054	0.772 - 0.820	2.00	313073
	IPS PE OD controlled DR-11	1.046 - 1.054	0.816 - 0.864	2.00	313074
1" IPS	IPS PE OD controlled DR-9	1.310 - 1.320	.0978 - 1.028	2.125	313084
	IPS PE OD controlled DR-11	1.310 - 1.320	1.030 - 1.080	1.84	505142
1-1/2" IPS	IPS PE OD controlled DR-9	1.894 - 1.906	1.412 - 1.484	3.00	538266
	IPS PE OD controlled DR-11	2.369 - 2.381	2.082 - 2.047	3.20	538267
2" IPS	IPS PE OD controlled DR-9	1.894 - 1.906	1.496 - 1.560	3.00	538269
	IPS PE OD controlled DR-11	2.369 - 2.381	1.885 - 1.949	3.20	538270

Mueller Pack Joint Connection Kit

Size	Connection Kit
3/4" CTS	681921
1" CTS	681922
1-1/2" CTS	681923
2" CTS	681924



Connection Kit (includes Pack Joint, Gasket and Washer)



Corporation Valve Wrench H-10048 For operating up to and including 1" corporation valves.