Sharpening Information

Sharpen cutters by touching up front edge of cutter teeth with a honing stone before each cut. Keep stone flat against cutter teeth. (See diagram) Do not use stone on the top of cutter teeth.
Sharpening Information (continued)

If cutters are very dull, we recommend returning them to Mueller Co. for complete reconditioning. They should be sharpened by an experienced grinding machine operator using very accurate grinding equipment and the proper grinding wheels.

**CAUTION:** Keeping cutters sharp assures maximum efficiency in cutting operations. When cutters are dull they not only make cutting more difficult, but place an additional strain on the teeth which can cause tooth breakage.