



Reliable Connections™

B-101 Drilling & Tapping Machine

Importance Notice

This machine has a special blow-off feature which permits pipe chips and other drilling debris to be flushed from the main during the tapping operation.

To use the blow-off feature, remove the brass pipe plug in the the body of the machine and install the 1/2" corporation type blow-off valve which is shipped with this machine and follow instructions listed on the reverse side of this tag.

(continued)

Importance Notice (*continued*)

1. Remove brass pipe plug from blow-off boss in machine body and attach the 1/2" blow-off valve.
2. Attach a length of hose to the blow-off valve outlet. Valve outlet is 3/4" National Hose Thread (regular garden hose coupling size).
3. When starting to drill and tap the main, open the blow-off valve. Main pressure will flush the chips out through the hose outlet.
4. Close the valve after the tapping operation has been completed.

Phone: (800) 423-1323

By deviating from the above listed instructions, you will void any product warranty and release Mueller Co. and its affiliated entities from any and all liability associated with the installation or use of this product. For details on the product's warranty, terms, and conditions, please visit www.muellercompany.com.

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