



## END GASKETS

### Information and Instructions

#### End Gaskets Fit The Following O.D. Range Type And Class Of Pipe.

Nominal Pipe Size	O.D. Range	Type & Class Of Pipe	Gasket Part Number
4"	4.74" - 4.86"*	Cast Iron 100, 150, 200 & A	195824
6"	6.84" - 6.96"*	Cast Iron 100, 150, 200 & A	195825
8"	8.99" - 9.11"*	Cast Iron 100, 150, 200 & B	195826

**\*THESE GASKETS CAN ALSO BE USED TO FIT CLASS 150 AND 200 CAST IRON O.D. PVC PLASTIC PIPE (AWWA C900.)**

**DO NOT CUT GASKETS**  
THESE GASKETS ARE DESIGNED TO FIT THE  
END GLAND RECESS AND MUST NOT BE CUT.



**CAUTION ASBESTOS AND OTHER MATERIALS  
MAY CAUSE CANCER CAUSES DAMAGE  
TO LUNGS DO NOT BREATHE DUST AVOID  
CREATING DUST.** *Seek Expert Advice For  
Breathing Protection And Protective Equipment.  
Call OSHA 1-800-321-6742 for more information.*



**Phone: (800) 423-1323**

By deviating from the above listed instructions, you will void any product warranty and release Mueller Co. and its affiliated entities from any and all liability associated with the installation or use of this product. For details on the products warranty, terms, and conditions, please visit [www.muellercompany.com](http://www.muellercompany.com).

1. Clean pipe thoroughly
2. Check End Gasket O.D. size range (molded on gasket small O.D. range gaskets have a yellow mark for additional identification) to be sure correct gasket is being used - DO NOT CUT END GASKETS.
3. Bolt sleeve halves together, being sure that the side gaskets are centered in the sleeve halves and the machine surface of the end gaskets recesses are lined up properly. If the ends of the side gaskets protrude into the end gaskets recess more than  $\frac{1}{16}$ " after the sleeve halves are bolted together, trim the ends of the side gaskets from flush to a maximum or  $\frac{1}{16}$ " above the surface of the end gasket recess.
4. Sleeve must rotate free on pipe when halves are bolted together.
5. Rotate sleeve to desired position. Blocking under bottom of sleeve assembly is recommended to assure proper centering.
6. Install End Gaskets, Gland (Making sure End Gland split does NOT align with Sleeve Side Gasket) and Tee Head Bolts.
7. Tighten End Gland Tee Head Bolts alternately ( $180^\circ$  apart) until they are evenly tight. (Per AWWA C111 Appendix A 75-90ft. lbs. torque.)
8. Place Gasket on Tapping Valve and bolt to Sleeve.
9. Block under Tapping Valve
10. Attach Tapping Machine block under Tapping Machine.
11. Before drilling, TEST ENTIRE ASSEMBLY. Open tapping valve, remove Bonnet Test Plug, connect water supply and TEST ENTIRE ASSEMBLY.

### **Printer Details:**

Drill one hole at the top with standard white reinforcement - not metal wire tie each

Card dimensions once trimmed:  
3.12 in x 6.25 in