Installation Instructions for Mueller® Swing Hinge Style Bronze Service Saddles on O.D. Controlled Plastic Pipe

IMPORTANT: ALWAYS FOLLOW PIPE MANUFACTURERS’ RECOMMENDATIONS FOR STYLE OF SADDLE SUITABLE FOR USE ON SIZE AND TYPE OF PIPE INVOLVED.

STEP 1 – To ensure a proper seal, clean and smooth the pipe in the area where the clamp is to fit, especially where the O-ring is clamped to the pipe.

STEP 2 – Disengage screw from lower half of saddle (it will be retained on saddle by plastic washer).

STEP 3 – Open hinge and place saddle on pipe in final position.

STEP 4 – Engage and tighten screw to 72 in.lbs. torque minimum (9lbs. on 8" wrench); 104 in.-lbs. maximum (13 lbs. on 8" wrench).

NOTE – Use suitable sealant or joint-sealing tape on inlet threads.