

Installation Instructions for Mueller® Swing Hinge Style Bronze Service Saddles on O.D. Controlled Plastic Pipe

**IMPORTANT: ALWAYS FOLLOW PIPE MANUFACTURERS'
RECOMMENDATIONS FOR STYLE OF SADDLE SUITABLE FOR USE
ON SIZE AND TYPE OF PIPE INVOLVED.**

- STEP 1** – To ensure a proper seal, clean and smooth the pipe in the area where the clamp is to fit, especially where the O-ring is clamped to the pipe.
- STEP 2** – Disengage screw from lower half of saddle (it will be retained on saddle by plastic washer).
- STEP 3** – Open hinge and place saddle on pipe in final position.
- STEP 4** – Engage and tighten screw to 72 in.lbs. torque minimum (9lbs. on 8" wrench); 104 in.-lbs. maximum (13 lbs. on 8" wrench).
- NOTE** – Use suitable sealant or joint-sealing tape on inlet threads.

