



Reliable Connections™

## Style 773 Repair Clamps

### Installation Instructions: Plastic Pipe Bell Joint

- Step 1:** Clean the main as thoroughly as conditions will permit making sure all burrs and debris are removed.
- Step 2:** Slip bolt head out of lug and fit clamp on pipe, centering the clamp over the leaking bell joint with the step gasket against bell and edge. If conditions permit make a reference mark on pipe (1/2 of clamp length away from bell edge) to assure step gasket is against bell edge.
- Step 3:** Slip bolt head back in lug.
- Step 4:** Rotate clamp in direction as indicated by arrow on clamp band to “smooth” out gasket overlap.
- Step 5:** Tighten bolts evenly – alternating between bolts to torques listed below:

Pipe Size	Maximum Torque
2” - 2 1/2”	25 ft. lbs (pull on 12” wrench)
3” thru 8”	50 ft. lbs (pull on 12” wrench)

**NOTE:** Band type clamps are NOT to be used to bring pipe ends into alignment and are not intended to take pipe line stresses.

**Phone: (800) 423-1323**

By deviating from the above listed instructions, you will void any product warranty and release Mueller Co. and its affiliated entities from any and all liability associated with the installation or use of this product. For details on the product’s warranty, terms, and conditions, please visit [www.muellercompany.com](http://www.muellercompany.com).

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