Operations Notice

This adapter may be used with the “J” Machine and drilling/tapping tools having a roll pin used to attach to the drilling and tapping machine.

To Insert the Tool into the Adapter
1. Seat base of tool into full-depth of the adapter, with the roll pin seated in the adapter notches.
2. Firmly tighten retaining screw to securely hold tool in place.

To Remove the Tool from the Adapter
1. Loosen retaining screw to ensure screw is no longer contacting tool.
2. Using a punch and a hammer, gently tap on tool via the hole at the top of the adapter until the tool is removed.