



Standard steel pipe size	Clamp size number	Standard steel pipe O.D.	Number of clamp sections	Clamp lengths available	Number of bolts
1/2"	84	0.840	1	3"	1
3/4"	105	1.050		6"	2
1"	131	1.315		9"	3
1-1/4"	166	1.660		12"	4
1-1/2"	190	1.900		18"	6
2"	237	2.375		Clamp lengths available	
2-1/2"	287	2.875		Number of bolts	
3"	350	3.500		3"	2
3-1/2"	400	4.000		6"	4
4"	450	4.500		9"	6
5"	556	5.563	12"	8	
6"	662	6.625	15"	10	
8"	862	8.625	18"	12	
10"	1075	10.750	2	Clamp Size	
12"	1275	12.750		Bolt Size	
14"	1400	14.000		1/2"-1"	3/8" x 3"
16"	1600	16.000		1-1/4", 1-1/2"	3/8" x 3-1/2"
18"	1800	18.000		2"-5"	7/16" x 4"
20"	2000	20.000		6"-24"	7/16" x 5"
24"	2400	24.000			

Style number	Type of gasket	Gasket coverage	Bolts		Size Available
			Non Corrosive	Stainless Steel	
210	Smooth	Full	X	-	1/2"-24"
211	Smooth	Full	-	X	1/2"-24"
212	Gridded	Full	X	-	1/2"-24"
213	Gridded	Full	-	X	1/2"-24"
218	Smooth	Regular	X	-	1-1/2"-24"
219	Smooth	Regular	-	X	1-1/2"-24"
220	Gridded	Regular	X	-	1-1/2"-24"
221	Gridded	Regular	-	X	1-1/2"-24"

DR. BY	SLV	2/6/19	UNLESS OTHERWISE NOTED		THIRD ANGLE PROJECTION	C.B. NO.
CHKR	TBE	2/6/19	BREAK CAST CORNER(S)---			PATT. NO.
ENGR			BREAK MACH CORNER(S)---			
MGR			TOLERANCES		REF. NO.	SCALE
MFG			UNLESS OTHERWISE NOTED		STK. NO.	
TOOL			LINEAR	ANGULAR		
FDRY			±	±		
MATL: SEE TABLES						
			DESCR. 200 SERIES REPAIR CLAMP SUBMITTAL DRAWING		NUMBER 200SERIES_SUBMITTAL	

220-12-0450