



DETAIL A
SCALE 4.000

SIZE No.	SIZE 0	SIZE 1	SIZE 2
A	26-5/8"	32-5/8"	38-5/8"
B	24"	30"	36"
C	2"	8"	14"
WEIGHT	150 lbs.	165 lbs.	175 lbs.

ITEM No.	PART NO.	CAT. PART NO.	DESCRIPTION	MATERIAL	MATERIAL STANDARD
1	290145	P206	SHUT TARGET	PLASTIC	ZYTEL
2	290144	P209	OPEN TARGET	PLASTIC	ZYTEL
3	290154	P217	COTTER PIN (SHORT)	BRASS	ASTM B21
4	290155	P218	COUPLING	STEEL	ASTM A500 GR.B
5	290154	P219	COTTER PIN (LONG)	BRASS	ASTM B21
6	241272	P238	BARREL	STEEL	STEEL PIPE SCHEDULE 40
7	290157	P242	RETAINING RING	STAINLESS STEEL	AISI 302
8	290191	P244	HEX BOLT	STEEL/ZINC PLATED	ASTM A307 GR.A
9	148692	P248	POST HEAD	CAST IRON	ASTM A126 CL.B
10	190939	P303	HEX NUT	STEEL/ZINC PLATED	ASTM A563 GR.A
11	148691	P304	OPERATING NUT	DUCTILE IRON	ASTM A536 GR.65-45-12
12	290143	P305	CAP	POLYPROPYLENE	
13	190330	P307	SPRING PIN	STAINLESS STEEL	AISI 420
14	148634	P308	THREADED SLEEVE	PLASTIC	ZYTEL
15	148635	P309	UPPER STEM	STEEL	ASTM A513
16	198582	P315	PIPE PLUG - HEX SOCKET	STEEL	
17	148790	P317	WINDOW	MOLDED PLASTIC	
18	290146	P325	WRENCH	DUCTILE IRON	ASTM A536 GR. 65-45-12
19	148690-1	P326	LOWER STEM	STEEL	ASTM A500 GR.B
20	198428	P329	SOCKET HEAD SET SCREW	STEEL	ANSI B18.3
21	290156	P350	COUPLING INSERT	STEEL	ASTM A500 GR.B
22	290164	P352	SHIPPING DISC *	PRESS BOARD	
23	190560		HEX CAP SCREW	STEEL	GALVANIZED PER ANSI B18.2.1
24	290636		BELL	DUCTILE IRON	ASTM A536 GR. 65-45-12

* ITEMS NOT SHOWN

DRFT'R SMC 9/25/03 CHK'R APP JMG 9/26/03 E.O. NUMBER	(MILLIMETER) INCH INITIAL RELEASE	TOLERANCES - MACHINING UNLESS OTHERWISE NOTED BREAK EDGES FINISH SURFACES MACH. .006/.016 125 FRACTIONS DECIMALS ANGLES $\pm 1/64$ 2 PL $\pm .025$ $\pm 1^\circ$ 3 PL $\pm .010$	THIRD ANGLE PROJECTION 		
	MAT'L. DESCR.		PURCH. FINISH REF. NO. SCALE 1:4	STK. NO.	
			NON-ADJUSTABLE INDICATOR POST ASSEMBLY	REVISION D	NUMBER A20808
			SHEET 1 OF 1		

DWG. No. A20808

REV.	DESCRIPTION	REF.	DRFT'R	CHK'R	APP	DATE
D	REVISED TO NEW BOLT ON BELL DESIGN		ANC			7-14-15
C	ADD PART NUMBERS TO CHART		ANC			7-22-11
B	REVISE MATERIAL FOR ITEM #6		ANC			7-14-11
A	REMOVE ITEM #23		ANC			6-24-11