



HGD-0063

DR. BY	MAB	8/16/18	TOLERANCES - SAND CASTING UNLESS OTHERWISE NOTED		THIRD ANGLE PROJECTION		C.B. NO.
CHKR			UP TO 3" ±.030	12.01 25" ±.090			
ENGR			3.01 - 6" ±.045	ABOVE 25" ±.125	PURCH.	FINISH	PATT. NO.
MGR			6.01 - 12" ±.060	FLATNESS .030	REF. NO.	SCALE	
TOOL			ANGLES ±1°	RADII .03	A		
FDRY			DRAFTS 2°		STK. NO.		
MATL: HG8DBL2BRN024UNDG							
			DESCR.			NUMBER	
			HG8DBL2BRN024UNDG-PRODUCT DWG			HGD-0063	