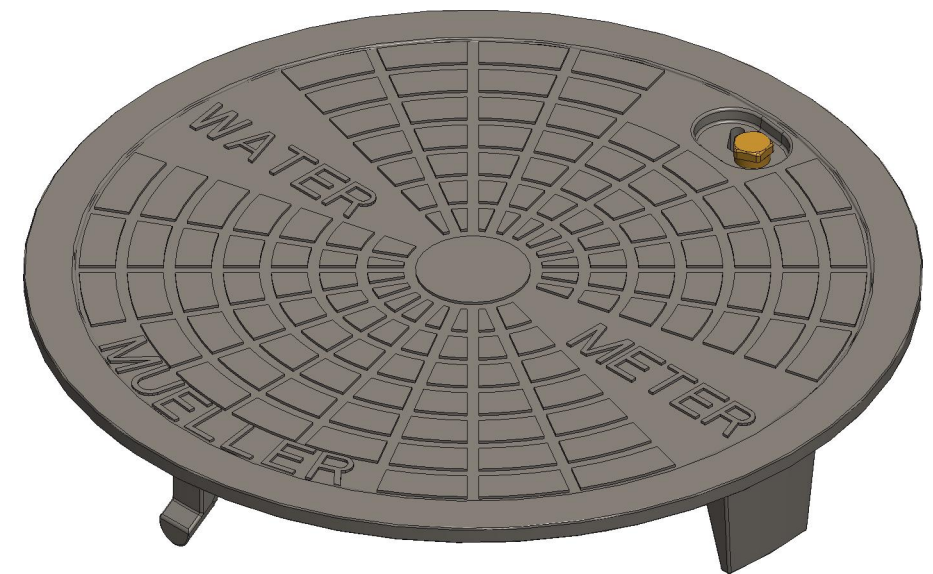


SCALE 0.500

ITEM NO	PART NUMBER	QTY	DESCRIPTION	MATERIAL
1	145677-1	1	18" DIA SIDE LOCKING CAST IRON LID	CAST IRON
2	146306-1	1	LATCH CASTING	LEAD FREE BRASS ALLOY ASTM B584 C83600/C87850
3	146323	1	PENTAGON KEY	LEAD FREE BRASS ALLOY ASTM B584 C83600/C87850
4	146324	1	SS ROLL PIN	STAINLESS STEEL 18-8
5	508558	1	COIL SPRING	SILICON BRONZE
6	790146	1	1/8" DIA COPPER RIVET	COPPER



DR. BY	AOS	8/09/23	UNLESS OTHERWISE NOTED		THIRD ANGLE PROJECTION		C.B. NO.
CHKR			BREAK CAST CORNER(S)--- 0.015				
ENGR			BREAK MACH CORNER(S)--- 0.005				
MGR			TOLERANCES UNLESS OTHERWISE NOTED		PURCH.	FINISH	PATT. NO.
MFG			LINEAR ANGULAR		REF. NO.	CAST	
TOOL			FRACT. ±	0 ±		SCALE	
FDRY			0.00 ±			1 : 4	
			0.000 ±		STK. NO.		
MAT'L: USES CASTING 145677							
			DESCR. 18" LOCKING LID PENTAGON STYLE WITHOUT CENTER HOLE			NUMBER 282925	

(B)
ADDED PENTAGON
LOCK DETAIL
AOD
8/09/23