



SIZE OF SLV.	ASS'Y NO.	A	B	$\pm 1/8$ C-1/16	$\pm .031$ D-0	E	F	$\pm 1/16$ G	H	J	K	GASKET PART NO.	GASKET SIZE	+1/32 L-1/64	no. of contact pads
4X4	800512	7 1/2	6	4 1/4	5 1/64	7 1/2	9	1	8-3/4	6-5/8	8 1/2	500335	6 3/4	1/4	10
6X3	800513	9	7 1/6	3 1/4	4 1/64	6	7 1/2	13/16	4-3/4	6-3/4	11 1/2	500325	9 1/2	7/32	10
6X4	800514	9	7 1/4	4 1/4	5 1/64	7 1/2	9	1	8-3/4	6-3/4	11 1/2	500325	9 1/2	1/4	10
6X6	800506	9	7 5/16	6 5/16	7 1/64	9 1/2	11	1 1/16	8-7/8	6-3/4	11 1/2	500325	9 1/2	5/16	10
8X3	800504	9	8 7/16	3 1/4	4 1/64	6	7 1/2	13/16	4-3/4	6-3/4	11 1/2	500325	9 1/2	7/32	10
8X4	800503	9	8 7/16	4 1/4	5 1/64	7 1/2	9	1	8-3/4	6-3/4	11 1/2	500325	9 1/2	1/4	10
8X6	800502	9	8 7/16	6 5/16	7 1/64	9 1/2	11	1 1/16	8-7/8	6-3/4	11 1/2	500325	9 1/2	5/16	10
8X8	800501	12	8 9/16	8 3/8	9 1/64	11 3/4	13 1/2	1 3/16	8-7/8	6-1	14 1/2	500215	12 1/2	5/16	10
10X3	800525	9	9 3/8	3 1/4	4 1/64	6	7 1/2	1 3/16	4-3/4	6-3/4	11 1/2	500325	9 1/2	7/32	12
10X4	800526	9	9 9/16	4 1/4	5 1/64	7 1/2	9	1	8-3/4	6-3/4	11 1/2	500325	9 1/2	1/4	12
10X6	800527	9	9 5/8	6 5/16	7 1/64	9 1/2	11	1 1/16	8-7/8	6-3/4	11 1/2	500325	9 1/2	5/16	12
10X8	800528	12	9 7/8	8 3/8	9 1/64	11 3/4	13 1/2	1 3/16	8-7/8	6-1	18	500205	15 3/4	5/16	10
10X10	800529	12	10	10 3/8	11 1/64	14 1/4	16	1 5/16	12-1	6-1	18	500205	15 3/4	5/16	10
12X3	800515	9	10 5/16	3 1/4	4 1/64	6	7 1/2	13/16	4-3/4	6-3/4	11 1/2	500325	9 1/2	7/32	12
12X4	800516	9	10 1/2	4 1/4	5 1/64	7 1/2	9	1	8-3/4	6-3/4	11 1/2	500325	9 1/2	1/4	12
12X6	800507	9	10 9/16	6 5/16	7 1/64	9 1/2	11	1 1/16	8-7/8	6-3/4	11 1/2	500325	9 1/2	5/16	12
12X8	800517	12	10 11/16	8 3/8	9 1/64	11 3/4	13 1/2	1 3/16	8-7/8	6-1	14 1/2	500215	12 1/2	5/16	12
12X10	800518	15 1/2	11 1/4	10 3/8	11 1/64	14 1/4	16	1 5/16	12-1	8-1	21	500145	18 3/4	5/16	12
12X12	800519	15 1/2	11 1/4	12 3/8	13 1/64	17	19	1 5/16	12-1	8-1	21	500145	18 3/4	5/16	12
16X3	800682	9	13 1/16	3 1/4	4 1/64	6	7 1/2	13/16	4-3/4	6-1	11 1/2	500325	9 1/2	7/32	10
16X4	800683	9	13 1/4	4 1/4	5 1/64	7 1/2	9	1	8-3/4	6-1	11 1/2	500325	9 1/2	1/4	10
16X6	800684	9	13 5/16	6 5/16	7 1/64	9 1/2	11	1 1/16	8-7/8	6-1	11 1/2	500325	9 1/2	5/16	10
16X8	800685	15 1/2	13 7/16	8 3/8	9 1/64	11 3/4	13 1/2	1 3/16	8-7/8	8-1	23	500145	18 3/4	5/16	12
16X10	800686	15 1/2	13 9/16	10 3/8	11 1/64	14 1/4	16	1 5/16	12-1	8-1	23	500145	18 3/4	5/16	12
16X12	800687	15 1/2	13 9/16	12 3/8	13 1/64	17	19	1 5/16	12-1	8-1	23	500145	18 3/4	5/16	12

250 PSI WORKING PRESSURE

DRAWN DADS DATE 6/22/83	CHECKED DATE	UNITED STATES PIPE AND FOUNDRY CO. CHATTANOOGA VALVE & FITTINGS VALVE & HYDRANT DEPARTMENT CHATTANOOGA, TENNESSEE 37408
APPROVED FWS DATE 6/22/83	APPROVED DATE	
ASSEMBLY TYPE 28 SLEEVE, 4X4 THRU 16X12		
SCALE		DWG. NO. 810020
PART TYPE NO.		D

D ADDED W.P. NOTE
 C REDRAWN - ORIGINAL DRAWING DATED 5/8/73
 3-31-94 JM

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